



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D2561

Job Sheet 171794



Part No: D2561

Job Qty: 20 ea

Part Name: Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP C 00.05.19 Added inspect level 8 EC IPP Rev:D Now on Waterjet 06-06-14 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	2/10/18	2/10/18	0.00	0.00	Start Up Waterjet		du 18/08/18
100	Waterjet	20 pcs	2/12/18	2/12/18	0.01	1.06	Waterjet1		du 18/08/18
120	QC	20 pcs	2/12/18	2/12/18	0.00	0.00	QC2		du 18/08/18
140	QC	20 pcs	2/12/18	2/12/18	0.00	0.00	QC8		38
150	Packaging	20 pcs	2/12/18	2/12/18	0.00	0.00	Packaging3		D.P.L 9-80 18-2-13
160	QC21-SA	20 Ea	2/12/18	2/12/18	0.00	0.00	QC21	WACOT	

Part Op 100 - 1-Cut as per Dwg D2561 Dwg Rev: B Prog Rev: B 2-Deburr if necessary
Descriptions: 150 - *** STOCK IN STEP CELL*** LOCATION WA003

DAS FEB 14 2018
21
9-80

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.250	6061T6 Sheet .250	2.8000 sf (.14 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.250	3	14	0

5008700 1.6 137515 1.6

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Lug Plate	0.500inches ± 0.010	0.510 0.490		
2	Lug Plate	2.525inches ± 0.010	2.535 2.515		
3	Lug Plate	3.975inches ± 0.010	3.985 3.965		
4	Lug Plate	0.257inches + 0.005 - 0.000	0.262 0.257		
5	Lug Plate	4.525inches ± 0.010	4.535 4.515		
6	Lug Plate	5.025inches ± 0.010	5.035 5.015		
7	Lug Plate	0.250inches ± 0.030	0.280 0.220		

Plex 2/8/18 2:21 PM Dart.Gagnon.Michelle

DART
AEROSPACE
S041761



Lug

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PART NO: D2561
Original Serial #: S041761
Revision:
Operation:
Change No:

Start up Operation 02/13/18

Job No: 171794